

## Torque Chart

Lining snap fastener screws.....	45-55 lb-in (5-6 N•m)
Caliper mounting bracket fasteners.....	Vehicle manufacturer's specification
Bleeder screws.....	100-120 lb-in (11.3-13.6 N•m)

## Wear Dimensions\*

### Replace Disc:

- Wear exceeds maximum of 0.06 in. (1.524 mm) per side

### Replace Housing:

- Large end of bore diameter exceeds 4.003 in. (101.68 mm)
- Small end of bore diameter exceeds 2.505 in. (63.63 mm)

### Replace Linings:

- Thickness is less than 0.125 in. (3 mm) from piston or housing

### Replace Piston:

- Large end diameter worn to less than 3.995 in. (101.47 mm)
- Small end diameter worn to less than 2.495 in. (63.37 mm)

\*See specifications of vehicle manufacturer for wear limits that may be different from those shown above.

## Total Lining-to-Disc Clearance

**Maximum:** 0.100 inch (2.54 mm)

**Minimum:** 0.020 inch (0.5 mm)

## Hydraulic Fluid\*

- Petroleum Base Hydraulic Fluid (Mineral Oil). Example: Meets MIL-H-5606 specifications.
- Non-Petroleum Base Hydraulic Fluid (Automotive Brake Fluid). Example: Glycol DOT 3, meets SAE J-1703 specifications.

\*See fluid and specification recommendations of equipment manufacturer.