Section I		
Manufacturer	Carlisle Brake & Friction 920 Lake Road Medina	, Ohio 44256
Emergency Phone	330-725-4941	Effective Date
Chemical Name	Friction Material	Revision Date
Tradename	Sintered Friction Material	
Category	Inorganic- 755A-2	

Section II-Hazardous Ingredients/Identity			
Component	OSHA-PEL (mg/m3)	ACGIH-TLV (mg/m3)	%
Copper	1.0	1.0	Proprietary
Iron	Total=15.0 Resp.= 5.0	10.0	Proprietary
Carbon	Total=15.0 Resp.= 5.0	10.0	Proprietary
Silicon Dioxide	0.1*(Respirable fraction)	0.1*	Proprietary
Molybdenum disulfide	15.0	15.0	Proprietary
Lead	0.05	0.15	Proprietary
Calcium Fluoride		2.5	Proprietary

Section III Physical	Characteristics		
Boiling Point	Pb-3137 F	Sp.Gr. $(H_2O = 1)$	Pb-11.3
Vapor Press (mm Hg)	N/A	Solubility in Water	Not soluble
Reactivity in Water	N/A	Vapor Density	N/A
Melting Point	N/A	Color	Reddish colored solid.
Appearance/Odor	Odorless		

Section IV-Fire and Explosion Data		
Flashpoint	N/A	Method Used
Flammable Limits (LEL/UEL)	N/A	Special Fire Fighting Proc.
Auto Ignition Temperature	N/A	Extinguishing Media
Unusual Fire and Explosion	U.S. Bureau of mines report R	1-6516 lists lead powders as weak
Hazards	Not readily ignited by sparks. I	gnition temps. Range from 710-8

Section V-Reactivity Data	
Stability	Stable
Incompatibility(Materials to Avoid)	N/A
Hazardous Decomposition Products	Exposure to temperature above melting point yie
Hazardous Polymerization	Will not occur.
Conditions to Avoid	Heating to Pb melting point in the presence of strong

Material Saftey Data Sheet

(Complies with 29 CFR 1910.1200)

Section VI -Health Hazards

Effects of Overexposure:

- a) Iron can cause coughing, slight upper respiratory irritation, and a metallic taste in the more
- b) Chronic exposure to carbon as graphite dust can cause fribrosis, emphysema and corpuln
- c) Inhalation of high concentrations of copper dust may cause intense sneezing, nausea, wea and fever, hemolysis of red blood cells, depostion of hemofuscin in the liver and possible to lung cells.
- d) Exposure to respirable crystalline quartz may cause delayed (chronic) lung disease (silicc acute or rapidly developing silicosis may occur in a short period of time in heavy exposur Silicosis is a form of disabling pulmonary fibrosis which can be progressive and may lead death. Crystalline quartz is listed by the IARC as a Group 2A (known carcinogen); and determined by the NTP as an anticipated human carcinogen.
- e) Molybdenum exposure can cause pneumoconiosis and "hard-metal lung disease".
- f) Lead can cause sperm malformation, central nervous system disorders, peripheral neurop gastro intestinal disturbances, kidney damage, and anemia. Lead exposure has been repo to reduce mental ability and has been linked to birth defects. Lead is listed by IARC as C 2B, possibly carcinogenic to humans and is also listed as a carcinogen by the EPA.

Skin: Repeated exposure to copper (as salts) may casue dermatitis.

Emergency Procedures

Eye Contact:

Copper may cause conjunctivitis or ulceration and turbidity of the cornea. In case of con

immediately flush with water for 15 min. including under the eyelids. Seek medical help i

material cannot be adequately removed from the eye.

Skin Contact:

Wash thoroughly with soap and water.

Inhalation:

Following exposure to a large amount of dust, remove from exposure. If breathing has sto

perform artificial respiration. Contact a physician.

Ingestion:

Under normal conditions of industrial use, ingestion is not expected to occur. When ingest molybdenum is considered a poison causing severe GI irritation, diarrhea, coma and deat heart failure. **Do not induce vomiting.** Get medical attention. If patient is conscious, give

quantities of water or milk.

Section VII- Spill/Leak Procedures	
5. 5. 8. 8. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1. 1.	N/A
DOT Shipping Rules	N/A
Spill/Leak	Preferably wet method or vacuum to clean up.
Waste Disposal Methods	Check with local counsel for applicable laws/regulations.

Section VIII-Special Protection/Control Methods	
Respiratory Protection/Ventilation	Use a NIOSH approved respirator with appropriate filters exposed to brake wear products. Use exhaust venhilation texposure below exposure limits.
Protective Gloves	Recommended, particularly if sensitive skin.
Eye Protection	Recommended.
Other Protective Equipment	Long sleeve shirts recommended.

Section IX- Special Precautions

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(Complies with 29 CFR 1910.1200)

Store inside in dry area. Temperature 0-100F.

Disclamer

The information comtained herein is based on data available at this time and is believed to be accurate. No warranty, expressed or implied and in no event will Carlisle Brake & Friction be liable for incidental or consequential damages regarding the accuracy of this data or the results to be obtained from the use thereof. Since information contained her applied under conditions beyond our control and with which we may be unfamiliar, no responsibility is assumed for the use. The person receiving this information should make his own determination of the suitability of the material for his purpose.

10-May-05	
5-Jan-15	

CAS No.
7440-50-8
7439-89-6
7782-42-5
7782-42-5
1317-33-5
7439-92-1
7789-75-5

N/A
None
Graphite, dolomite, NaCl,
,dry chemical
dy explosive materials.
300C for dust clouds.

elds toxic lead fumes.

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